Artos™
Rotary Absolute Magnetic Encoder System

TRUE ABSOLUTE SYSTEM

COMPACT ROBUST DESIGN

HIGH SPEED AND RESOLUTION

Artos™ is an absolute magnetic encoder system designed for motion control applications as a feedback element for angle and velocity control loops. A highly reliable measurement principle and processing provide low position latency, high resolution and high angular velocity. The robust design protects the readhead and magnetic ring from liquid ingress and high temperatures, so they remain undamaged even in extremely contaminated and hot environments.

Features and benefits

- True absolute system
- High accuracy and resolution
- Suitable for highly dynamic control loops
- Robust design and great EMC compatibility
- Rotational speeds up to 30,000 rpm
- SSI and BiSS communication protocols
- Compatible with solid rings and partial-arc scales
- Wide installation tolerances
- IP67 protection class

MACHINE TOOL | ASSEMBLY LINES | INDUSTRIAL AUTOMATION | GIMBALS | HARSH ENVIRONMENT

General information

Artos™ provides a true-absolute position information immediately after power-on via the selected communication protocol. The encoder system is extremely reliable due to the large installation tolerances (axial/radial/tangential offsets) and the robust IP67 design of the ring and readhead.

The measuring principle is based on a magnetic ring/scale magnetised with the incremental and absolute track with a pseudorandom binary sequence (PRBS), which is read by the RLS proprietary sensor technology. Once installed, the encoder system does not require calibration. To ensure that the installation is correct, the operator can observe the setup LED while rotating the magnetic ring/scale in both directions.

The magnetic ring is available in two versions: exposed and protected with a cover foil. The version with the visible elasto-ferrite layer, called the exposed ring, is intended for applications where aggressive liquids are not expected to damage the sensitive part of the ring. The exposed ring can withstand dust, moisture and dirt. If, on the other hand, a thin layer of stainless steel is applied over the elasto-ferrite layer, the ring becomes more robust and is suitable for harsh environments. The cover foil can be applied in two different ways. In one variant, the cover foil is wrapped around the circumference of the ring, but the elasto-ferrite layer of the ring is visible from the sides. This type of protection is suitable for high rotational speeds and protects the sensitive elasto-ferrite layer from rotational forces. In the second type, the cover foil is applied and welded around the entire circumference. This type of protection gives the ring IP67 protection and can withstand significantly higher rotational speeds. The fully protected version is intended for demanding applications, e.g. in the machine tool industry, where various aggressive liquids are present - oils, coolants, greases, solid non-ferrous particles (swarf) and high-speed applications.

Magnetic rings are available in various sizes, from 57 mm up to 478 mm outer diameter. In addition, the readhead supports partial-arc applications from the smallest diameter of 200 mm upwards. For the partial-arc applications, the DS19 flexible magnetic scale is used, which can be attached to shafts with larger diameters. The use of the DS19 magnetic scale does not support a full 360° rotation of the shaft, but is intended for large shaft applications where a full rotation is not required.

Choose your Rotary Absolute Magnetic System

The Artos™ readhead is compatible with SAR solid absolute rings in various sizes, from 57 to 478 mm OD and a flexible DS19 absolute magnetic scale for the partial-arc reading.

Artos™ readhead

Exposed SAR radial ring

SAR ring with cover foil

SAR ring with welded cover foil

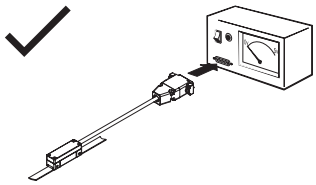
Partial-arc scale DS19

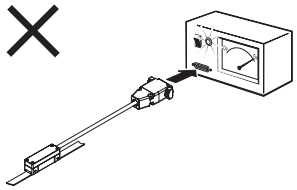
Linear scale DS19

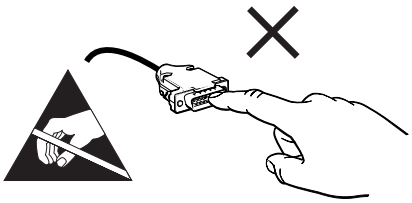
For more information on compatible rings and scales please refer to **SARD01** and **ASD01**, available at **RLS Media center.**

Storage and handling

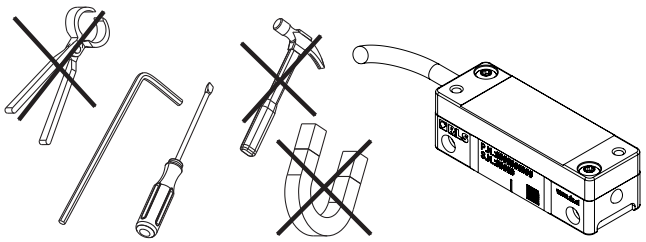
Storage temperature	Operating temperature	IP protection
–20 °C to +85 °C	–20 °C to +85 °C	IP67







Readhead is ESD sensitive - handle with care.
Do not touch electronic circuit, wires or sensor area without proper ESD protection or outside of ESD controlled environment.

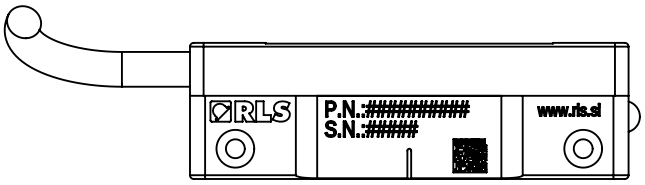


This encoder system is a high performance measuring instrument and should be handled with the same care as any other precision instrument. The use of industrial tools during installation or contact with strong magnets, such as a magnetic base, is not recommended as this risks damaging parts of the system which, as a result, may not function according to specifications.

Packaging

Each readhead is individually packaged in an antistatic bag, according to the ESD protective measures.

Labeling/Engraving

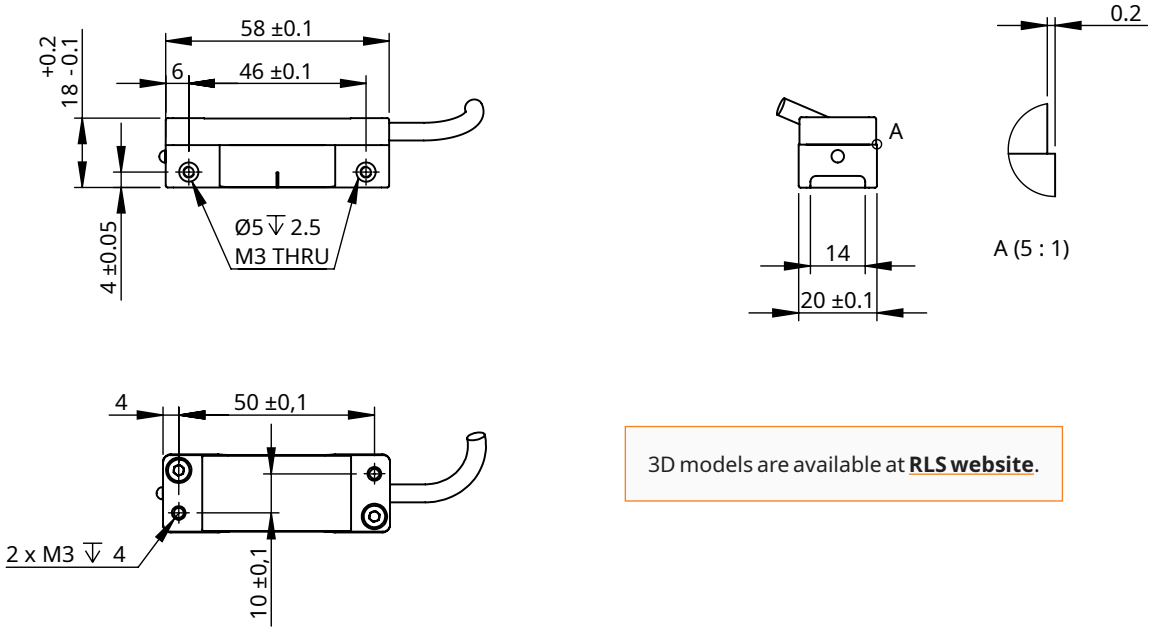


The engraving on the readhead contains a 20-digit part number, a 6-digit serial number and a QR code with a serial number.

Dimensions and installation drawings

Dimensions and tolerances are in mm. Dimensions without tolerance values are in accordance with ISO 2768-m.

Readhead



3D models are available at **RLS website**.

General tolerances for linear dimensions according to ISO 2768-m			
Tolerance class	up to 6	6-30	30-120
m (medium)	±0.1	±0.2	±0.3

For more information on compatible rings and scales please refer to **SARD01** and **ASD01** data sheets.

Installation instructions

Installation instructions with rings or magnetic scale for partial-arc applications

The readhead can be installed in 3 different ways - from the left, right or top side as shown in the drawings below. Make sure to carefully plan the orientation of the readhead and the ring or magnetic scale. The engraving on the ring and print on the scale can be used to determine the orientation.

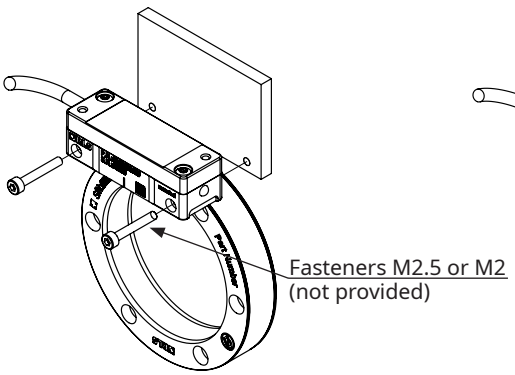
We recommend the use of M3 fasteners with washers. For more information, refer to the **Table of recommended fastener tightening torques**.

After mounting ring or magnetic scale with the readhead, make sure that the distance between them is in strict compliance with the installation dimensions and tolerances specified in the **SARD01** and **ASD01** data sheets. For correct alignment of the readhead, it is recommended using a special installation tool. If the dedicated installation tool is not available, a simple plastic shim can also be used to help align the air gap, although the plastic shim will not align the readhead in all the essential directions (tangential, axial, yaw, pitch and roll offsets). It is recommended to set the air gap on the optimal value. Please check the optimum ride height for each ring size in the **SARD01** or for the DS19 partial arc scale in the **ASD01** data sheet. Make sure that the readhead, shim and ring or magnetic scale are in full contact with each other. Once the screws holding the readhead are tightened, the spacer can be removed.

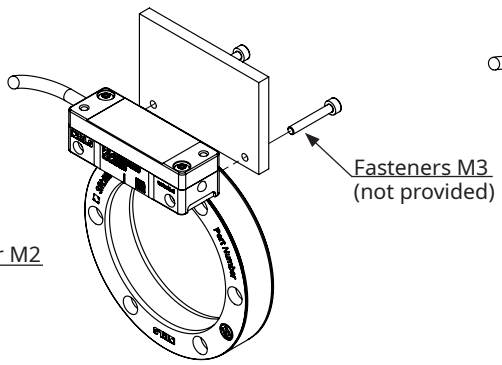
The LED on the readhead must be green at all measuring positions, otherwise the installation has not been performed correctly. More details on the LED is provided in the chapter **Status indicator LED.**

Improper mounting of the ring/magnetic scale and readhead can impair the performance or function of the magnetic encoder system and lead to total failure.

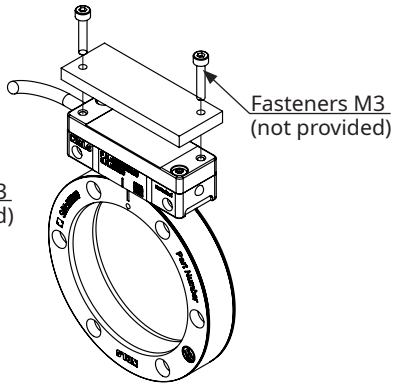
Variant A (left side)



Variant B (right side)



Variant C (top side)



The magnetic encoder system must be used in accordance with the specified degree of protection. The following factors must be taken into account: IP protection class, operating temperature, external magnetic field, mechanical load and EMC compatibility.

The magnetic encoder system is sensitive to external magnetic fields. The extent to which the magnetic encoder system is affected depends on the magnitude and direction of the external magnetic field. In particular, the rapidly changing stray magnetic fields affect the system and can change its function. Field strengths greater than 1 mT may cause system to malfunction, resulting in readhead reporting an invalid position despite inactive error and warning bits in detailed status and a green LED. Magnetic field strengths of more than 25 mT cause irreversible damage to the magnetic ring or scale and must be replaced.

For more information and useful tips on the installation of the ring and partial-arc magnetic scale on the shaft, please refer to **SARD01** and **ASD01** data sheets.

Technical specifications

System specifications

Type of absolute measurement	Pseudorandom binary sequence (PRBS) absolute code; RLS proprietary sensor technology
Reading type	Radial
Hysteresis	<3.5 µm at nominal ride height
	SAR057 = 25 arcsec
	SAR081 = 18 arcsec
	SAR114 = 13 arcsec
	SAR162 = 9 arcsec
	SAR229 = 6 arcsec
	SAR325 = 4 arcsec
	SAR478 = 3 arcsec
Unidirectional repeatability	<1.5 µm
Resolution	Rings: up to 23 bits binary resolution (depends on the ring size) Magnetic scales: up to ~0.122 µm See **Table of available resolutions.**
Sensor and processing latency	11 µs
Internal loop refresh rate	91 kHz
Max speed during power up	Rotary: 500 rpm Linear: 10 m/s

Electrical data

Power supply	From 4.75 V to 30 V (voltage on readhead, consider voltage drop over cable)
Reverse polarity protection	Yes
Set-up time after switch-on	<200 ms
Power consumption (without load)	0.7 W
Communication standard	Differential line driver signal (RS422)
Output load	±40 mA
ESD protection	HBM, max. ±2 kV

Environmental data

Operating and storage temperature	–20 °C to +85 °C
Vibrations (55 Hz to 2000 Hz)	30 g m/s^2 (IEC 60068-2-6)
Shocks (11 ms)	100 g (IEC 60068-2-27)
Humidity	100 % (condensation permitted)
EMC Immunity	IEC 61000-6-2
EMC Emission	IEC 61000-6-4
Environmental sealing	IP67 (according to IEC 60529)
Max external magnetic field during operation	1 mT

Mechanical data

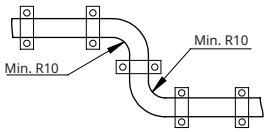
Material	Aluminium (anodised)
Mass	70 g (with 1 m cable, no connector)

Cable

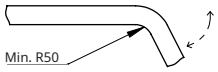
Cable type	8 core, PUR high flexible cable, braided shield, pairs not twisted
Outer diameter	Max 4.5 mm
Wires AWG	White and brown wires 0.14 mm^2, 26 AWG, 0.14 Ω/m
	Other wires 0.08 mm^2, 28 AWG, 0.23 Ω/m
Cable bending radius	Dynamic 50 mm
	Static 10 mm
Mass	34 g/m
Durability	20 million cycles (expected value) at 50 mm bend radius
Torsion	Continuous torsion not allowed
Max cable length	15 m (including extensions)

Cable bending radius

Fixed laying application



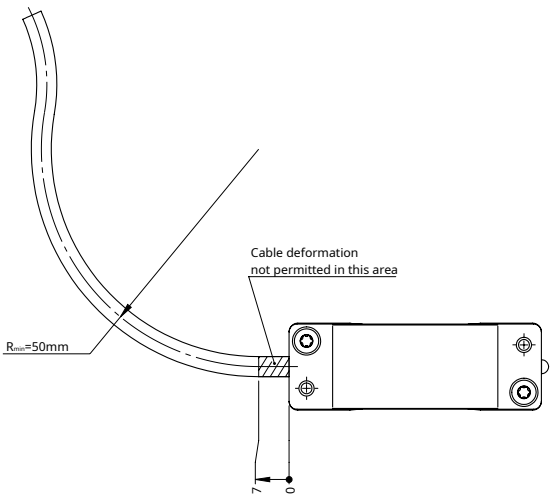
Continuously flexible application



The cable requires adequate strain relief to ensure its integrity and avoid lateral forces that could damage the cable entry. The bending radius of the cable also applies to the connector side.

Cable installation

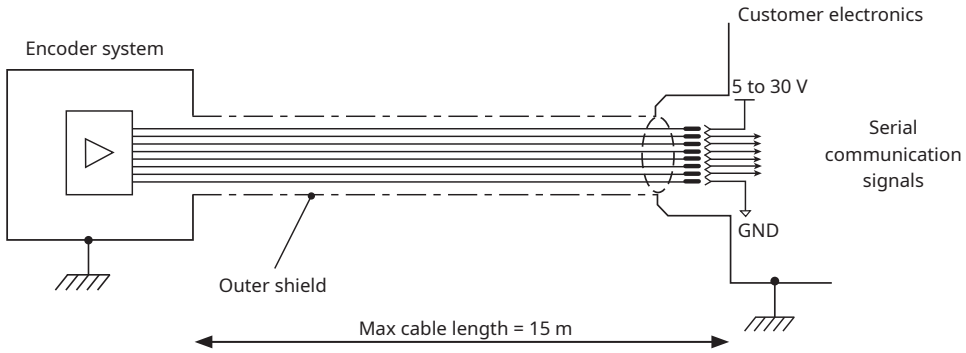
Dimensions and tolerances are in mm. Dimensions without tolerance values are in accordance with ISO 2768-m.



Electrical connections

Shield connection

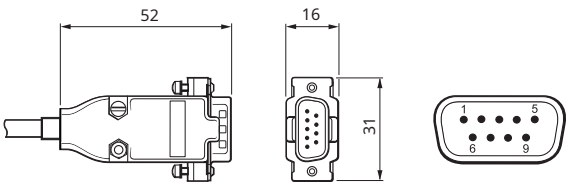
The following figure shows the recommended shield termination in order to ensure electromagnetic compatibility.



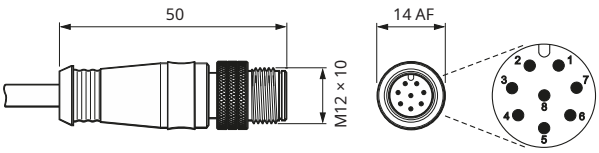
The encoder housing is galvanically connected to the connector housing. To achieve EMC compliance, the encoder system must be correctly integrated. In particular, attention to shielding arrangements is essential.

Function	Signal	Wire colour (Flying Leads)	9 pin D type plug	M12 8-way
Power	5 V	Brown	5	2
	0 V	White	9	8
Serial communication	CLK+ / MA+	Green	2	3
	CLK- / MA-	Yellow	3	4
	DATA+ / SLO+	Blue	6	7
	DATA- / SLO-	Red	7	6
Reserved	-	Pink	-	-
	-	Grey	-	-
External shield	Shield	Bare wire	Case	Case

9-way D-type connector (male type)



M12 8-way sealed (overmould) connector (male type)*



* Subject to availability. Available with overmoulded or metal housing connector version.

Extension cable

The extension cable is optional and can be supplied by RLS. Please check the “cable extension” section for options.

Status indicator LED

Once the ring or magnetic scale has been installed, the readhead can be easily mounted on the machine using the LED setup indicator. The LED indicator shows the internal status of the encoder and is used to facilitate the installation and diagnosis of the encoder system. According to the table **Detailed status description**, certain errors are latched, resulting in LED indicating error status persistently. To clear latched error statuses, communication with readhead or readhead power cycle is required.

Slow flashing of LED indicates that the encoder is receiving power, but communication between the encoder and the controller has not yet been established. The error status has a higher priority than the warning status in the LED signaling. The signaling of LED may differ from the encoder status signaled by the controller. In case of error/warning the LED remains red/orange for at least 200 ms.

LED Status		Status	Description
●	**Green**	Normal operation	Position data is valid.
●	**Orange**	Warning	• The internal temperature is near operational limits. • The encoder system is near operational limits. For details please check possible causes under the Error status.
●	**Red**	Error	Position data is not valid. Possible causes: • The distance between the readhead and the magnetic scale is too large. • The readhead is out of alignment with the ring or magnetic scale or they are demagnetised. • Incorrect orientation of the readhead and ring or magnetic scale. • The encoder speed is out of operational limits.
●●●●●	**Fast red flashing**	Error	Position data is not valid. Internal system error.
●●● / ●●● / ●●●	**Slow red, green or orange flashing**	/	The communication has not been established.
● ●●	**Irregular flashing**	/	Power supply too low.
○	**No light**	/	No power supply.

The LED signal statuses listed in the table above do not indicate non-optimal installation of the readhead, such as accuracy outside the specified range. For optimal installation it is recommended using the dedicated installation tool.

During installation it is advised that the ring or magnetic scale are rotated in both directions over the entire range of motion to observe the encoder status on the LED (max rotational speed is 5 rpm or 50 mm/s). As soon as the LED indicator remains green over the entire range of motion, this indicates that the encoder is correctly installed.

Troubleshooting

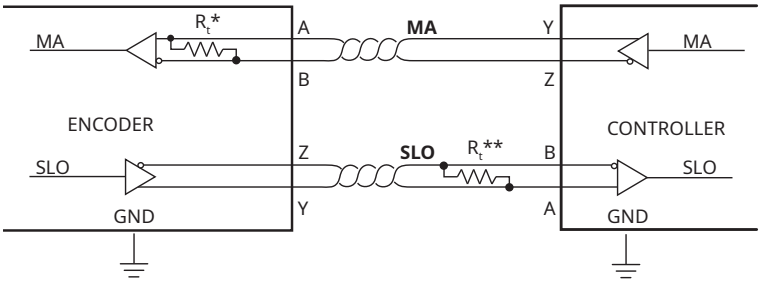
If the readhead reports an error during operation due to incorrect decoding of the absolute position on the magnetic ring/scale, this indicates a serious problem. Serious problems include incorrect installation or a damaged magnetic pattern on the ring or scale. To determine the cause of the problem, please proceed as follows:

- Verify that the part number on the readhead and ring or scale matches the required combination. The valid combination of the ring and readhead can be verified with the first 6 letters in the part number.
- Verify that the installation matches the encoder specification for the orientation of the readhead relative to the ring/scale (ride height/radial offset, lateral/axial offset, centerline/ tangential, roll, pitch and yaw offsets).
- If possible, check the error location on the magnetic ring/scale with the magnetic viewer for an abnormal pattern in the magnetic code.
- Check the power supply. This is especially important at longer cable lengths. Please take into account the voltage drop over the cable. Check the **Minimum input voltage vs. cable length.**

BiSS C Communication interface

The absolute position data and the status are available via the BiSS C protocol. The length of the position data varies depending on the combination of SAR ring, partial-arc scale and selected resolution. In combination with the SAR ring, the length of the position data is up to 23 bits. In combination with the scale, the length of the position data is up to 28 bits. The position data is always right-aligned, MSB first and without padding bits. The absolute position is followed by 2 general status bits, which are active low (error and warning) and 6 bits CRC (inverted).
BiSS is implemented for point-to-point operation, multiple slaves are not supported. The communication is unidirectional.

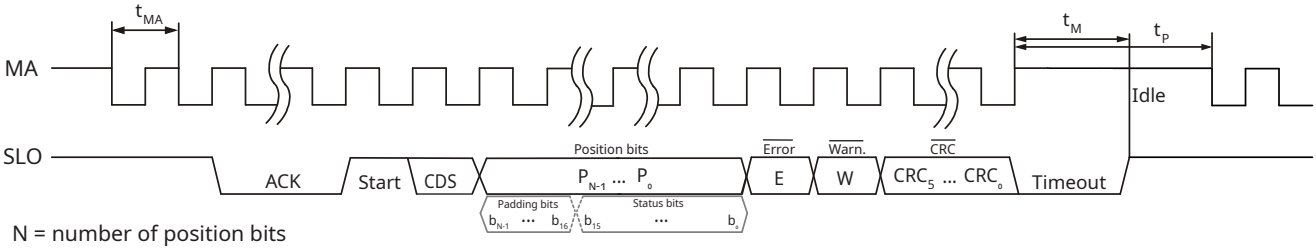
Electrical connection



Signals	
MA	Master clock.
SLO	Slave out. Data is output on rising edge on MA.

* The MA and SLO lines are 5 V RS422 compatible differential pairs. The termination resistor on the MA line is integrated inside the encoder.
** Termination at the controller is required, if the total cable length is longer than 5 m. The nominal impedance of the cable is 120 Ω.

BiSS C timing diagram



N = number of position bits

In case of an error, the position data field is replaced by the detailed status described on **page 13.** The detailed status is 16 bits long and right-aligned. Other unused bits in the position field become padding bits and are set to zero. The exact length of the position data is determined by the combination of ring/scale and resolution. See the table of available resolutions.

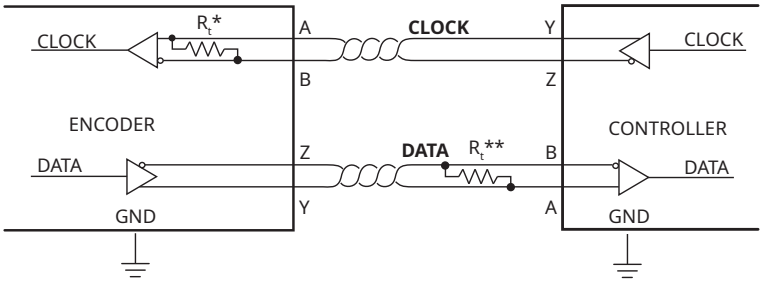
BiSS C Parameters

Interface type	BiSS C unidirectional (point-to-point)
Signal level	RS422
Position data encoding	Pure binary
Max MA frequency	5 MHz
Min MA frequency	500 kHz
Length of position data	Depends on the resolution. See **Table of available resolutions.**
Length and type of status data	2 bits (Error, Warning). Active low. For error/warning descriptions, please refer to the **LED table**.
CRC length and type	6 bits (inverted bit output - polynomial 0x43)
ACK length	5 bits
CDS bit	Always zero
Communication delay	1.6 µs at 5 MHz MA freq.; otherwise 8 MA clock periods
Timeout	≥15 µs or when the SLO line goes high
Data frame rate	Up to 44 kHz

SSI Communication interface

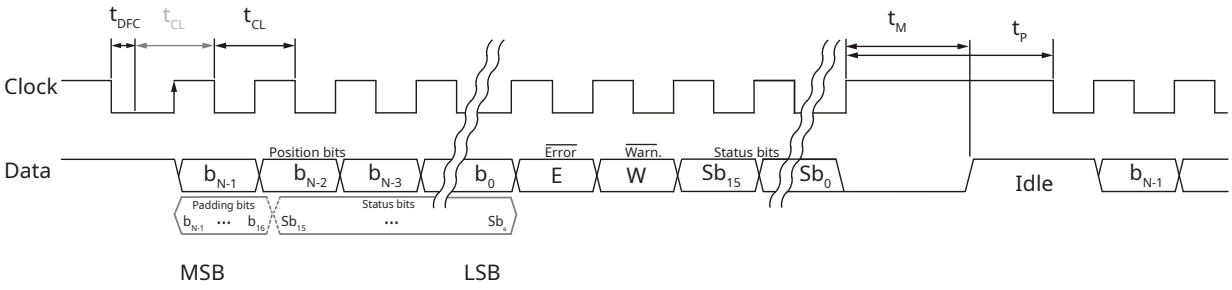
The absolute position data and the status are available via the SSI protocol. The length of the position data varies depending on the combination of SAR ring, partial-arc scale and selected resolution. In combination with the SAR ring, the length of the position data is up to 23 bits. In combination with the scale, the length of the position data is up to 28 bits. The position data is always right-aligned, MSB first and without padding bits. The absolute position is followed by 2 general status bits, which are active low (error and warning), and 16 bits with detailed status.

Electrical connection



* The CLOCK and DATA lines are 5 V RS422 compatible differential pairs. The termination resistor on the CLOCK line is integrated in the encoder.
** Termination at the controller is required if the total cable length is more than 5 m. The nominal impedance of the cable is 120 Ω.

SSI timing diagram



N = number of position bits

The detailed status bits follow the warning bit in the data frame. In case of error, the position data field is also replaced by the detailed status described on **page 13**. The detailed status is 16 bits long and right-aligned. Other unused bits in the position field become padding bits and are set to zero.
The exact position data length is determined by the ring/scale and resolution combination. Check the table of available resolutions.

The controller requests the position and status data of the encoder by sending a pulse train to the Clock input. The Clock signal always starts from high. The first falling edge of the Clock latches the last position data available and on the first rising edge of the Clock the most significant bit (MSB) of the position is transmitted to the Data output. If the time t_{DFC} is extended for additional 2 µs, the maximum clock frequency limit is 2.5 MHz instead of 500 kHz. The Data output should then be read on the following falling edge. On subsequent rising edges of the Clock signal the next bits are transmitted.

After the transmission of the last bit the Data output goes to low. When the t_M time expires, the Data output goes high. The Clock signal must remain high for at least t_P before the next reading can take place.

While reading the data, the half of a Clock period t_{CL} must always be less than t_M. However, reading the encoder position can be terminated at any time by setting the Clock signal to high for the duration of t_M.

SSI Parameters

Interface type	SSI unidirectional (point-to-point)
Signal level	RS422
Position data encoding	Pure binary
Max CLOCK frequency	500 kHz (2.5 MHz with first clock delay function on the controller)
Min CLOCK frequency	80 kHz
Length of position data	Depends on the resolution. See **Table of available resolutions.**
Length and type of status data	2 bits (Error, Warning). Active low. For error/warning descriptions, please look at the **LED table.**
Timeout t_M	≥20 µs or when the DATA line goes high
Max request rate at highest resolution	Up to 25 kHz
Delay first clock t_{DFC}	2 - 10 µs
Pause time t_P	20 µs

Detailed status description

BiSS and SSI - detailed status replaces position data while error bit is active.

Bit Num	Description of error/warning	Error/ Warning	Clearing
b15	Reserved	/	/
b14	Temperature warning. Temperature has exceeded the upper specified limit (85 °C).	warning	when absent
b13	Signal warning. The signals from the sensor are distorted. The encoder performance (noise, accuracy, ...) may not be as specified. Check if the readhead is installed within specification. The encoder system may be damaged.	warning	when absent
b12	Reserved	/	/
b11	Decoding warning. The amplitude on the absolute sensor is too close to the limit for reliable decoding. Check the installation of the readhead and try to improve it.	warning	when absent
b10	Reserved	/	/
b9	Reserved	/	/
b8	Sensors mismatch error. The positions of the absolute and incremental sensors do not match. This is likely due to a damaged ring/scale or external magnetic fields. It could be a result of using incompatible rings/scales.	error	on communication

Detailed status continued

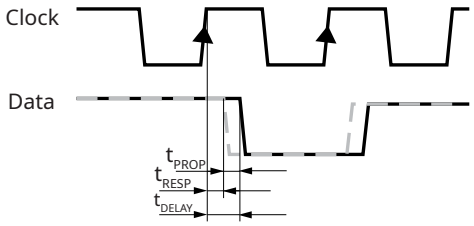
Bit Num	Description of error/warning	Error/ Warning	Clearing
b7	Decoding error. The amplitude on the absolute sensor is too low for reliable decoding. Check the installation of the readhead.	error	when absent
b6	Signal error. The signals from the sensor are distorted beyond the ability to be reliably interpreted. Check if the readhead is installed within specification. Check the orientation of the ring/scale relative to the readhead (the engraving sides must match). The encoder system may be damaged.	error	on communication
b5	Reserved	/	/
b4	System error. Malfunction inside the circuitry. To reset the System error bit, try to cycle the power supply while the rise time is shorter than 20 ms. If the error persists, **contact RLS**.	error	on reset
b3	Reserved	/	/
b2	Reserved	/	/
b1	Position uninitialized error. The conditions for calculating the valid absolute position have not yet been met. The error should clear on communication. If it persists, this could be due to the following: • The readhead mounting is incorrect. • The ring/scale is damaged. • The ring rotates at more than 500 rpm during the power up sequence or after the readhead is trying to recover from the error. • The linear speed is above 10 m/s during the power up sequence or after the readhead is trying to recover from the error. This error always sets in conjunction with other errors (except for decoding error). The error may also be set for a short period of time on first startup. However, it should clear automatically. If it does not, see reasons above.	error	on communication (except first time after startup)
b0	Reserved	/	/

Cable length compensation

The readhead needs 70 ns to respond to incoming clocks (t_{RESP}). The change on the Data signal is delayed by 70 ns after the rising edge on the Clock line. An additional delay is caused by the time the signal takes to propagate through the cable to the readhead and back (t_{PROP}). This delay is typically 14 ns per 1 meter cable. The total cable length from the encoder to the receiver must be considered.

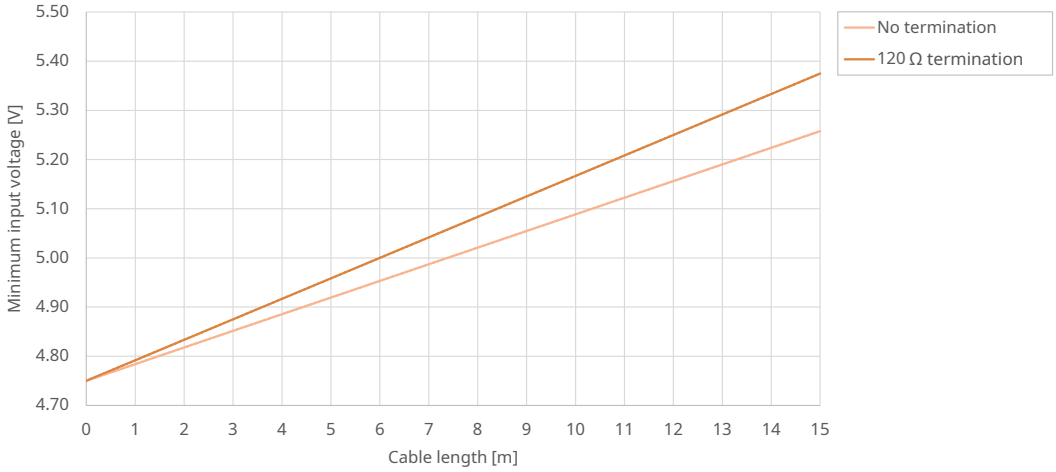
The total delay (t_{DELAY}) is calculated as in the formula below.

A proper implementation of BiSS Master should automatically measure t_{DELAY} and adjust the internal timing to compensate for it.



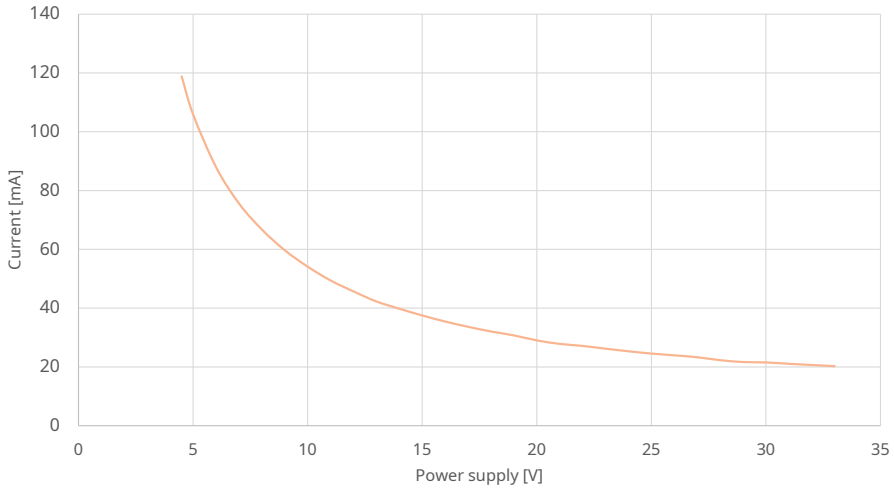
$$t_{DELAY} = t_{RESP} + t_{PROP} \times \text{cable length}$$

Minimum input voltage vs. cable length



Current consumption vs. power supply

Measurement was made on the readhead with a 1 m long cable without termination.



Part numbering

DHR 057 DC 23B A A S 10D A 00

Encoder family

DHR - Absolute readhead, enclosed, for SAR rings
DHL - Absolute readhead, enclosed, for linear and partial-arc

Compatible ring outer diameter

057 - 57 mm
081 - 81 mm
114 - 114.2 mm
162 - 162 mm
229 - 229 mm
325 - 325 mm
478 - 478 mm
001 - Linear and partial-arc magnetic scale DS19

Output type

DC - BiSS C output
SC - SSI output

Resolution for compatible rings in CPR (BiSS/SSI)

23B - 8,388,608	**18B** - 262,144	**0DB** - 1,024,000	**0IB** - 512,000
22B - 4,194,304	**17B** - 131,072	**0EB** - 737,280	**0JB** - 360,000
21B - 2,097,152	**0AB** - 5,898,240	**0FB** - 368,640	**0KB** - 256,000
20B - 1,048,576	**0BB** - 2,949,120	**0GB** - 184,320	**0LB** - 180,000
19B - 524,288	**0CB** - 1,474,560	**0HB** - 720,000	**0MB** - 1,504,000

Resolution for the linear scale and partial-arc

14U - 0.122070313 µm	**10U** - 1.953125 µm	**06U** - 31.25 µm	**8D0** - 0.25 µm	**010** - 10 µm
13U - 0.244140625 µm	**09U** - 3.90625 µm	**05U** - 62.5 µm	**001** - 1.0 µm	
12U - 0.48828125 µm	**08U** - 7.8125 µm	**04U** - 125 µm	**002** - 2 µm	
11U - 0.9765625 µm	**07U** - 15.625 µm	**4D0** - 0.5 µm	**005** - 5 µm	

Please check the table on the next page. Not all combinations are valid.

N/A

A - N/A

N/A

A - N/A

N/A

S - N/A

Cable length

10D - 1 m	**40D** - 4 m	**10M** - 10 m
20D - 2 m	**50D** - 5 m	**12M** - 12 m
30D - 3 m	**70D** - 7 m	**15M** - 15 m

The maximum cable length is 15 m. If an extension cable is used, the readhead cable length + extension cable length must not exceed 15 m.

Connector type

A - 9 pin D type plug
F - Flying lead (no connector)
W - M12 male overmould/metal housed connector*

Special requirements

00 - No special requirements

* Subject to availability. The M12 overmould and M12 metal housing connector are used interchangeably.

Cable length L [m]	Tolerance [mm]
≤ 2	+30/–0
2 < L ≤ 7	+40/–0
10 < L ≤ 15	+50/–0

Table of available resolutions (DHR readhead with SAR rings)

Readhead	Ring size OD	Pole number	CPR (bits)	Position data length	Resolution PN
DHR	057	90	1,474,560	21	0CB
			737,280	20	0EB
			368,640	19	0FB
			184,320	18	0GB
			180,000	18	0LB
			1,048,576 (20)	20	20B
			524,288 (19)	19	19B
			262,144 (18)	18	18B
			131,072 (17)	17	17B
	081	128	2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			524,288 (19)	19	19B
			262,144 (18)	18	18B
			256,000	18	0KB
	114	180	2,949,120	22	0BB
			1,474,560	21	0CB
			737,280	20	0EB
			368,640	19	0FB
			360,000	19	0JB
			2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			524,288 (19)	19	19B
			262,144 (18)	18	18B
	162	256	4,194,304 (22)	22	22B
			2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			524,288 (19)	19	19B
			512,000	19	0IB
	229	360	5,898,240	23	0AB
			2,949,120	22	0BB
			1,474,560	21	0CB
			737,280	20	0EB
			720,000	20	0HB
			4,194,304 (22)	22	22B
			2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			524,288 (19)	19	19B
	325	512	8,388,608 (23)	23	23B
			4,194,304 (22)	22	22B
			2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			1,024,000	20	0DB
	478	752	8,388,608 (23)	23	23B
			4,194,304 (22)	22	22B
			2,097,152 (21)	21	21B
			1,048,576 (20)	20	20B
			1,504,000	21	0MB

Additional information can be found in **SARD01** data sheet.

Table of available combinations (DHR readhead with SAR rings)

Series	Outer diameter	Output type	Resolution	N/A	N/A	N/A	Cable length	Connector type	Special requirements
DHR	057	DC / SC	17B / 18B / 19B / 20B / 0LB / 0GB / 0FB / 0EB / 0CB	A	A	S	10D / 20D / 30D / 40D / 50D / 70D / 10M / 12M / 15M	A / F / W	00
	081		18B / 19B / 20B / 21B / 0KB						
	114		18B / 19B / 20B / 21B / 0JB / 0FB / 0EB / 0CB / 0BB						
	162		19B / 20B / 21B / 22B / 0IB						
	229		19B / 20B / 21B / 22B / HBB / EBB / 0CB / 0BB / 0AB						
	325		20B / 21B / 22B / 23B / 0DB						
	478		23B / 22B / 21B / 20B / 0MB						

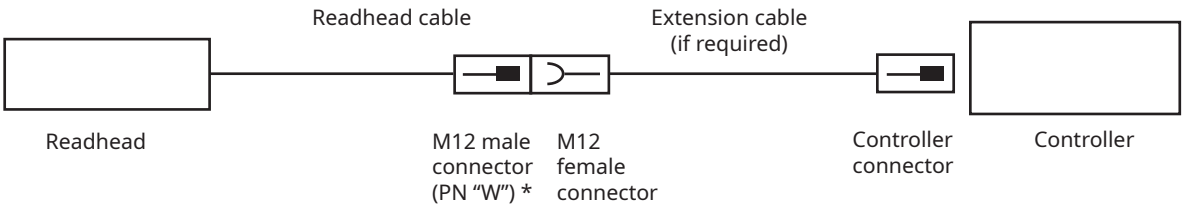
Table of available resolutions (DHL readhead with DS19 scale)

Readhead	Partial-arc	Interpolation factor	Resolution in µm	Position data length	Resolution PN
DHL	001	14	0.122070313	28	14U
		13	0.244140625	27	13U
		12	0.48828125	26	12U
		11	0.9765625	25	11U
		10	1.953125	24	10U
		09	3.90625	23	09U
		08	7.8125	22	08U
		07	15.625	21	07U
		06	31.25	20	06U
		05	62.5	19	05U
		04	125	18	04U
		8000	0.25	27	8D0
		4000	0.5	26	4D0
		2000	1	25	001
		1000	2	24	002
		400	5	23	005
		200	10	22	010

Table of available combinations (DHL readhead with DS19 scale - linear and partial-arc)

Series	Partial-arc	Output type	Resolution	N/A	N/A	N/A	Cable length	Connector type	Special requirements
DHL	001	DC / SC	14U / 13U / 12U / 11U / 10U / 09U / 08U / 07U / 06U / 05U / 04U / 4D0 / 8D0 / 001 / 002 / 005 / 010	A	A	S	10D / 20D / 30D / 40D / 50D / 70D / 10M / 12M / 15M	A / F / W	00

Extension cable



* Input of the extension cable is M12 female overmould connector. When using an extension cable the LA12 readhead must be ordered with M12 (PN “W”) connector.

EC 12000 A V 00

Extension Cable

EC - Extension cable

Cable length*

02000 - 2 m
03000 - 3 m
04000 - 4 m
06000 - 6 m
08000 - 8 m
12000 - 12 m

Readhead compatibility

C - DHR (Artos readhead)

Output connector type

W - M12 male overmould/metal housed connector**
F - Flying leads
A - 9-pin D-type plug

Special requirements

00 - No special requirements

* Lengths 4 m and 8 m in stock. For other lengths longer lead time may apply.
** Subject to availability, may be supplied with overmould or metal housing connector version.

Table of available combinations (Extension cables)

Series	Cable length	Readhead compatibility	Output connector type	Special requirements
EC	02000 / 03000 / 04000 / 06000 / 08000 / 12000	C	W / F / A	00

Accessories

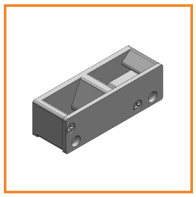
Magnet viewer
MM0001

USB interface (for SSI and BISS C)*
E201-9S

* Suitable for use with the readhead with up to 2 m long cable.

Extension cable
EC

Installation tool for Artos™ rings
IT



Installation tool for DS19
ACC088

Fastener for DS19 partial-arc
ARC00

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Document issues

Issue	Date	Page	Description
1	20. 3. 2024	-	New document